

Characterising Analogue MAPS Fabricated in 65 nm Technology and Opportunities for FCC-ee

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FCC-ee

A lepton collider after LHC is a **priority** to test SM to the **ultimate precision**, especially focussing on the **Higgs boson**.

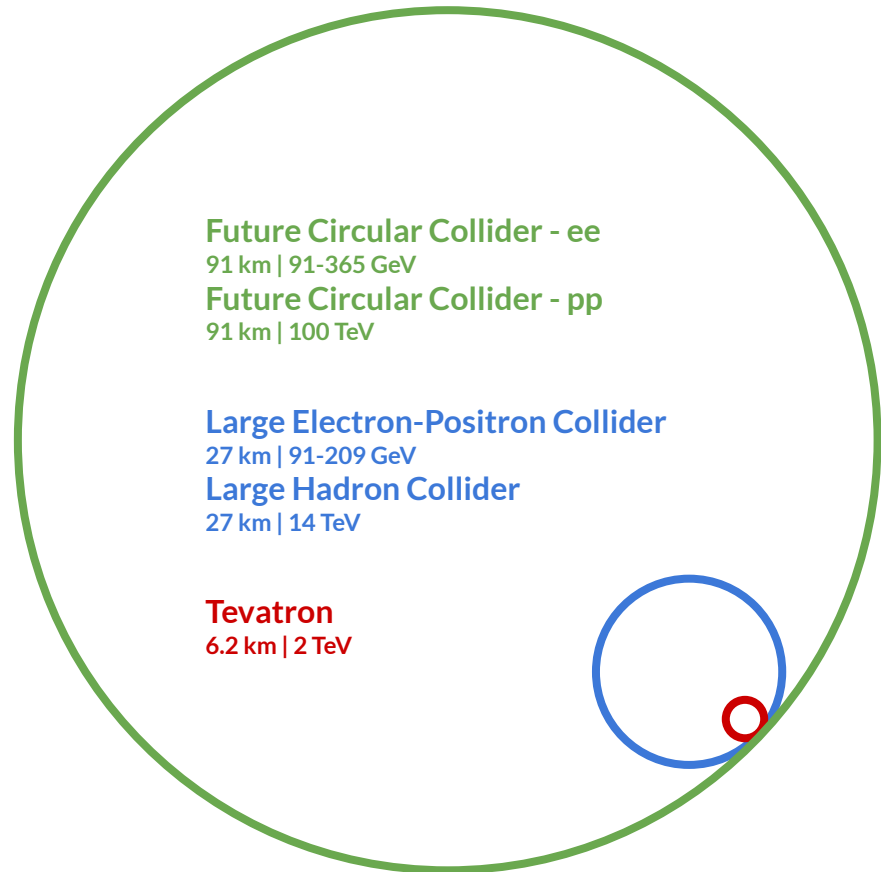
First stage of the integrated FCC program.

Up to **four** possible interaction points.

Planned to run at **four center-of-mass energy** modes.

Four year run at & around the Z resonance, About **half a LEP dataset per minute**.

Presents **novel challenges** to reduce **systematic effects** from detectors.





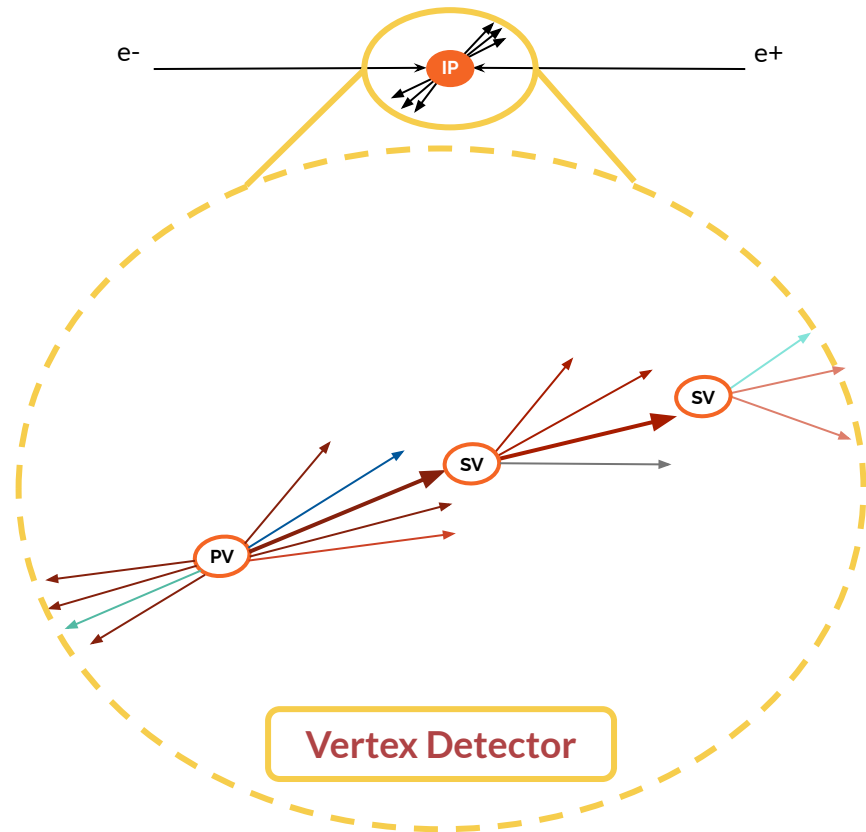
Vertexing

Most heavy **hadrons decay** very **close to the interaction point**.

Excellent vertex detectors needed for precise reconstruction of these decay vertices.

Three detector concepts are being studied. All share the vertex detector requirements.

- **Very low resolution** → for precise tracking
- **Minimal material budget** → to reduce multiple scattering
- **High granularity** → high density of tracks near decay vertices



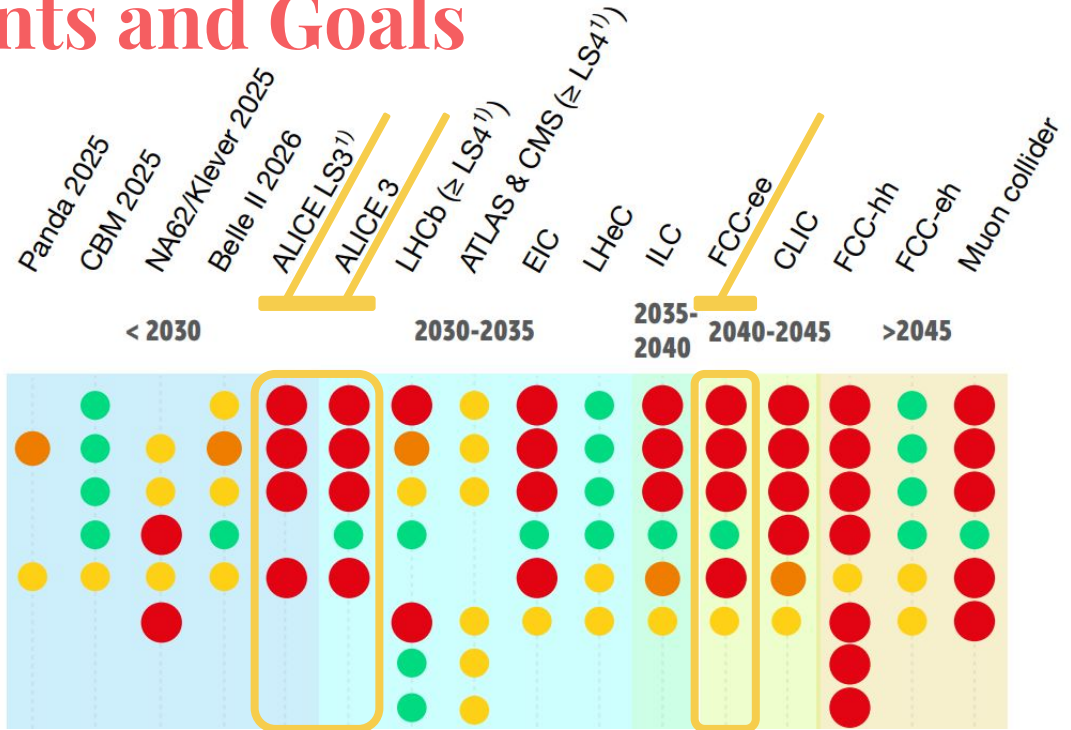


Detector Requirements and Goals

ECFA Detector R&D Roadmap

Vertex detector²⁾

- Position precision 5 μm (ITS3) | 3 μm (FCC-ee)
- Low X/X_0 0.05% (ITS3) | 0.3% (FCC-ee)
- Low power
- High rates
- Large area wafers³⁾
- Ultrafast timing⁴⁾
- Radiation tolerance NIEL $< 10^{13}$ (both)
- Radiation tolerance TID < 10 kGy (both)



● Must happen or main physics goals cannot be met
 ● Important to meet several physics goals
 ● Desirable to enhance physics reach
 ● R&D needs being met

- Requirements for ALICE ITS3 & FCC-ee vertex detectors are congruous

- ALICE ITS3 & ALICE 3 can be a stepping stone for the FCC-ee vertex detectors



Symbiosis with Lepton Colliders

ALICE is a prototype for lepton colliders with similar requirements:

- Moderate radiation environment
- Low material budget and high spatial resolution is crucial
- First layer closer to the beam pipe for better IP resolution

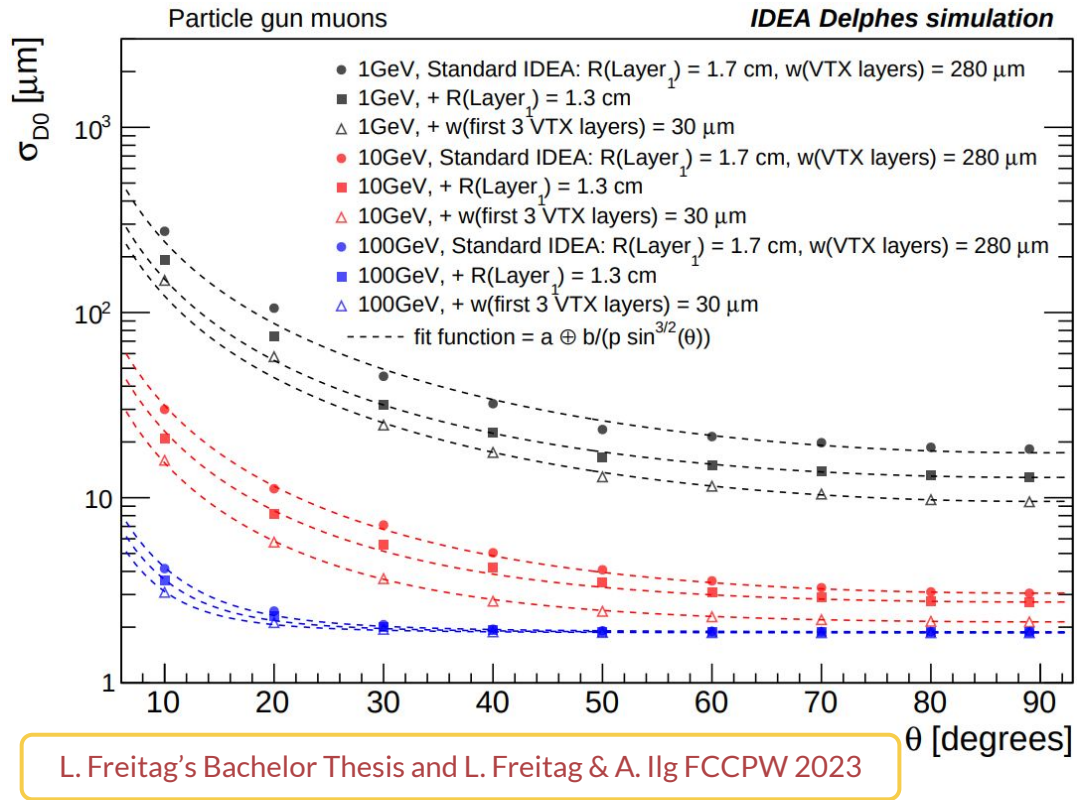
Future collider groups joined the ITS3 efforts

M. Mager
FCCW2023

D. Contardo
FCCW2023

F. Palla
FCCPW2024

A. Ilg
FCCPW2024

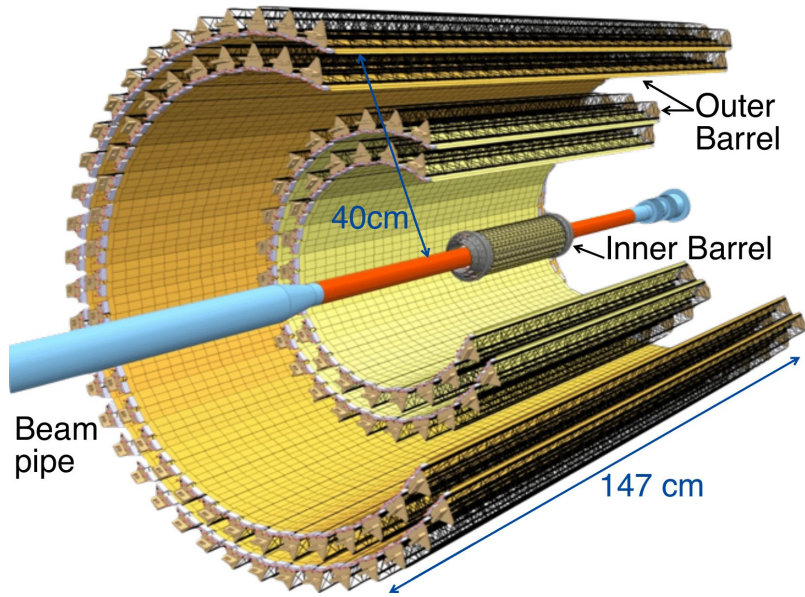




ITS₂



ITS₃



only 1/7th of the material budget

- Replacing the barrels by real half-cylinders
 - using bent, thin silicon

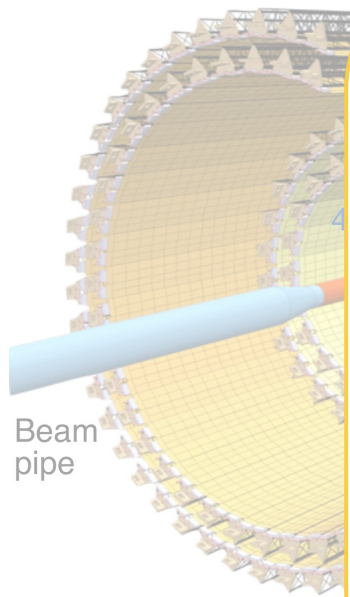
- Rely on stitched wafer-scale sensors
 - in 65 nm technology



ITS₂

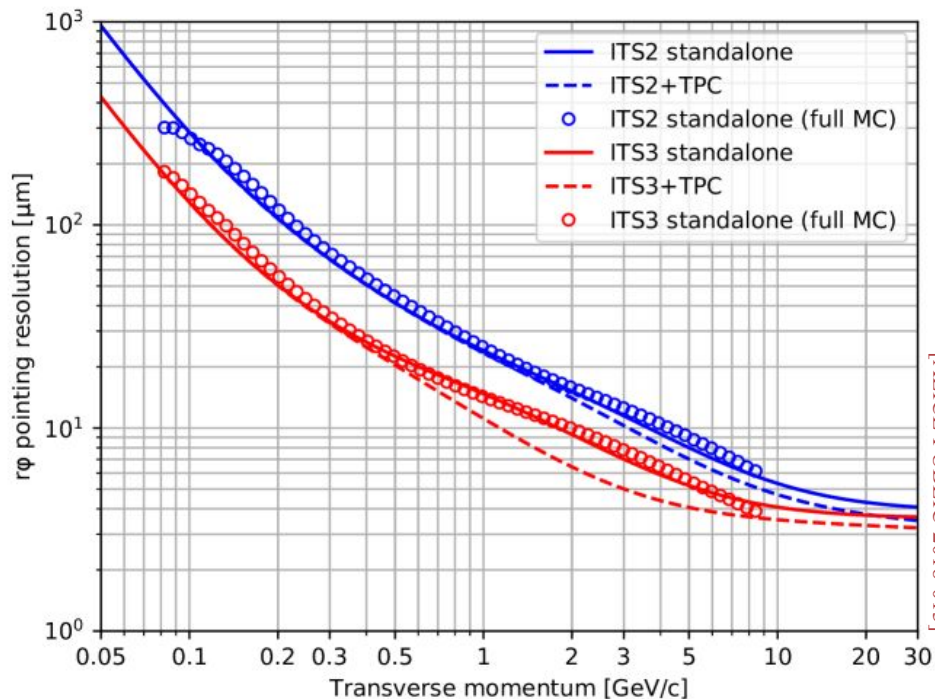


ITS₃



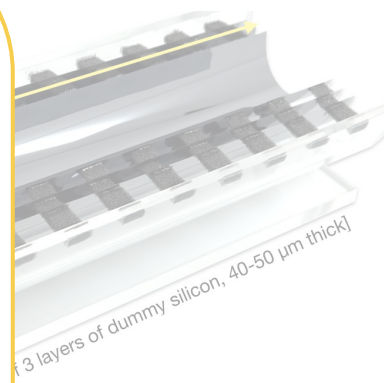
Beam pipe

- Replacing the
- using be



[ALICE-PUBLIC-2018-013]

Improvement of factor 2 over all momenta



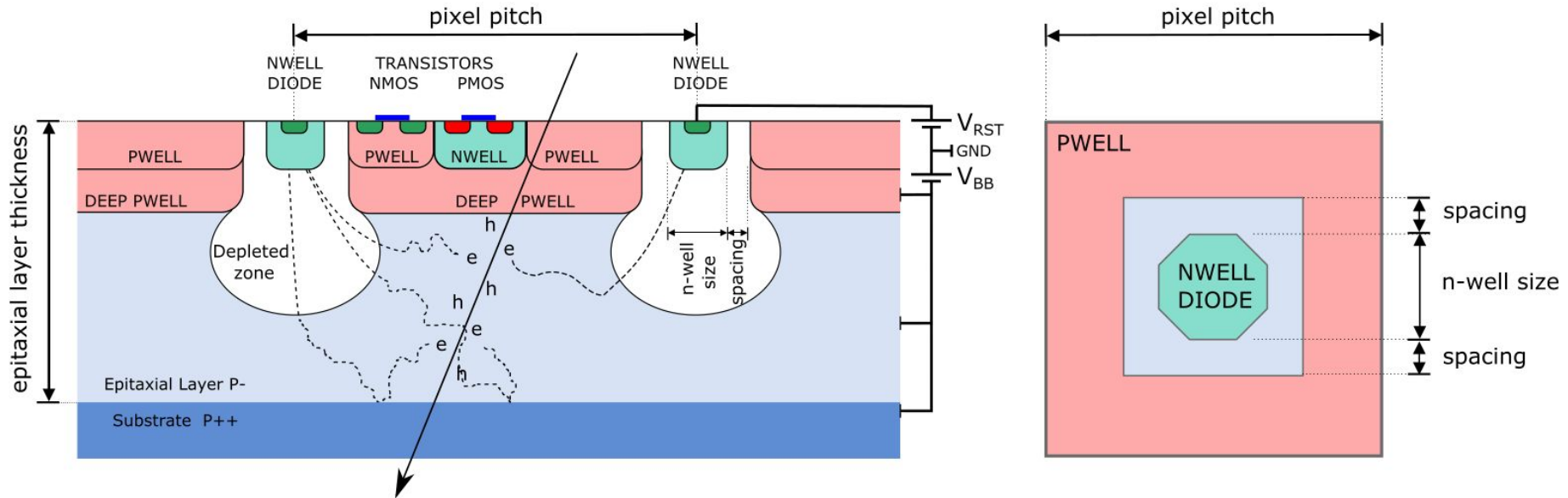
3 layers of dummy silicon, 40-50 μm thick

only 1/7th of the material budget

ale sensors
SY



Monolithic Active Pixel Sensor (MAPS)



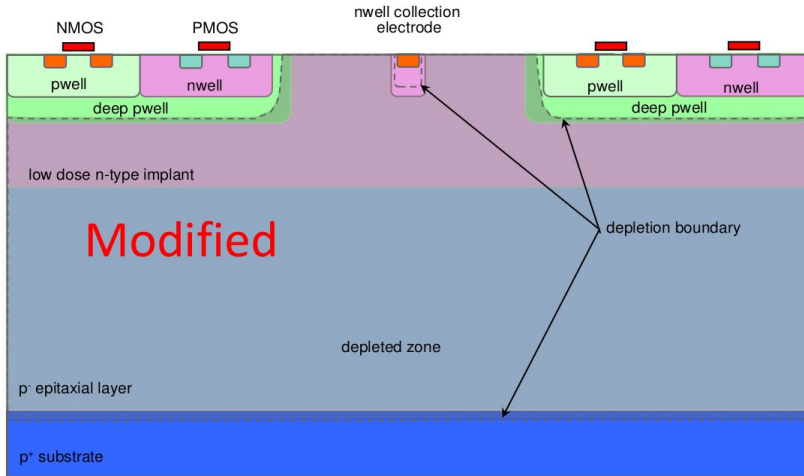
- Deep PWELL shields the CMOS circuitry from collecting charge
- Low capacitance of the small collection electrode results in lower power consumption
- Applying substrate bias increases depletion and also improves radiation tolerance
- Further modifications needed for the full depletion of the sensitive layer



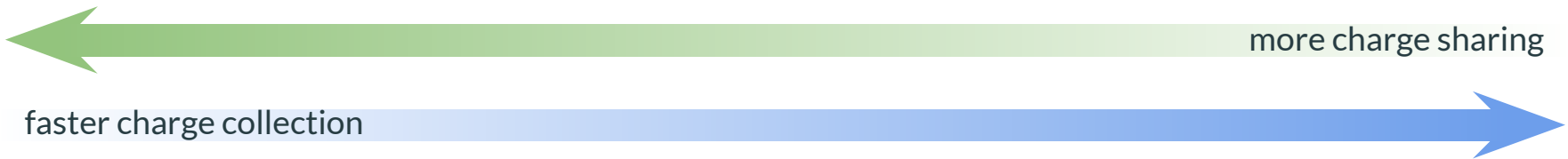
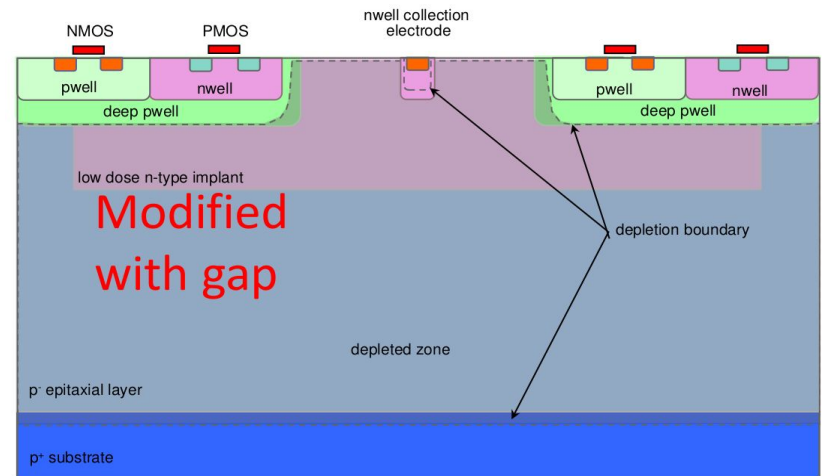
Process Modifications

TPSCo 65 nm Process

- To reach full depletion



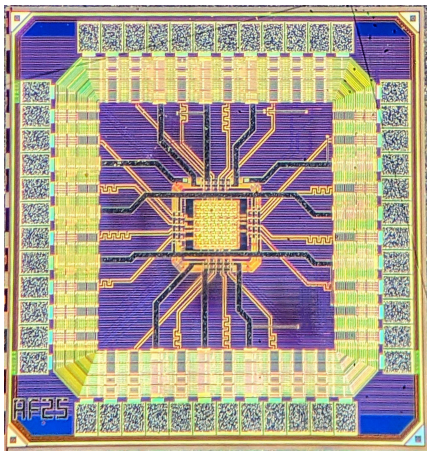
- More control over charge sharing





ITS₃: Pixel Prototype Chips

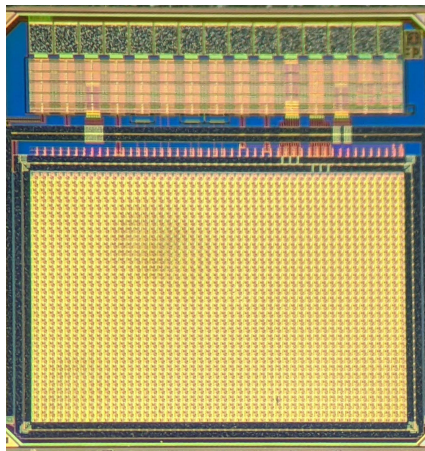
1.5 mm



doi.org/10.1088/1748-0221/18/01/C01065
doi.org/10.1016/j.nima.2024.169896

APTS

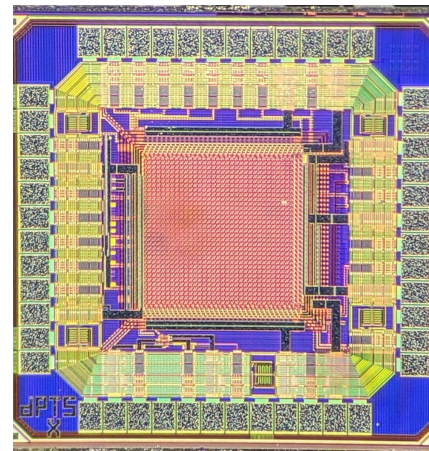
- 6x6 pixel matrix
- Direct **analog readout** of central 4x4 pixels
- Pitch: 10, 15, 20, 25 μm



doi.org/10.1016/j.nima.2022.167213

CE65

- 64x64 [v1], 48x32 [v1], 48x24 [v2] pixel matrix
- Rolling shutter **analog readout**
- Pitch: 15, 25 μm



doi.org/10.1016/j.nima.2023.168589

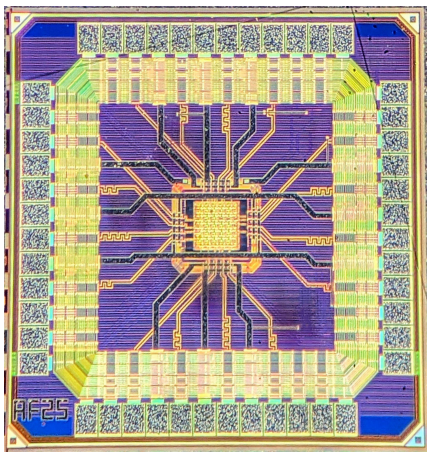
DPTS

- 32x32 pixel matrix
- Asynchronous **digital readout** with ToT
- Pitch: 15 μm



ITS₃: Pixel Prototype Chips

1.5 mm

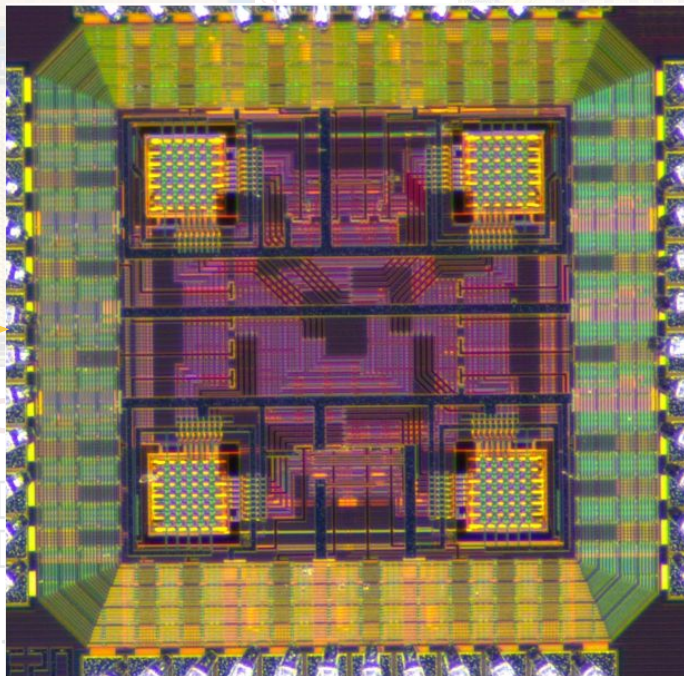


doi.org/10.1088/1748-0221/18/01/C01065
doi.org/10.1016/j.nima.2024.169896

APTS

- 6x6 pixel matrix
- Direct **analog readout** of central 4x4 pixels
- Pitch: 10, 15, 20, 25 μm

APTS-Multiplexer



doi.org/10.1016/j.nima.2023.168589

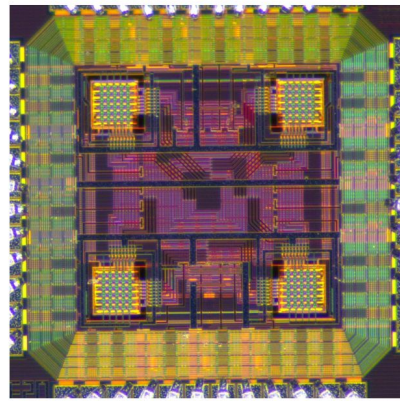
- 64x64 pixel matrix
- 48x24 pixel matrix
- Rolling shutter readout
- Pitch: 15, 25 μm



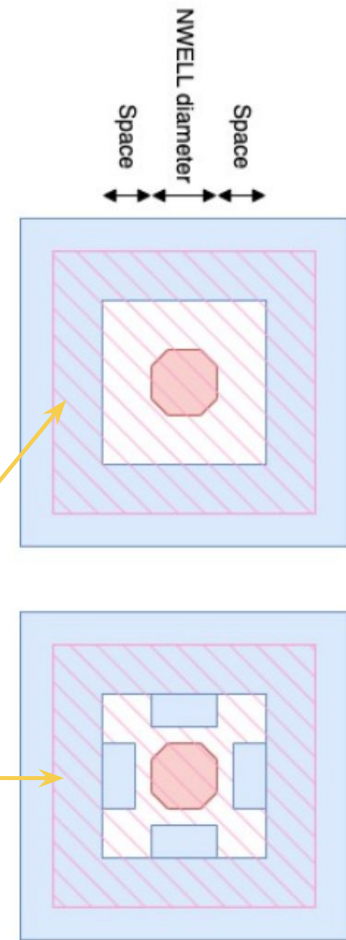
APTS-SF Multiplexer

One out of the four sensor variants can be read out at a time by selecting an output with the 2-bit multiplexer.

Slightly higher noise due to larger current.



<code>--mux</code>	Selected Matrix	Sensor Variant
0	Left Top	Larger NWEELL Collection Electrode
1	Left Bottom	Reference
2	Right Top	Finger-shaped PWELL Enclosure
3	Right Bottom	Smaller PWELL Enclosure





Testing Small-Scale Sensors

With Fe-55 Radioactive
Source



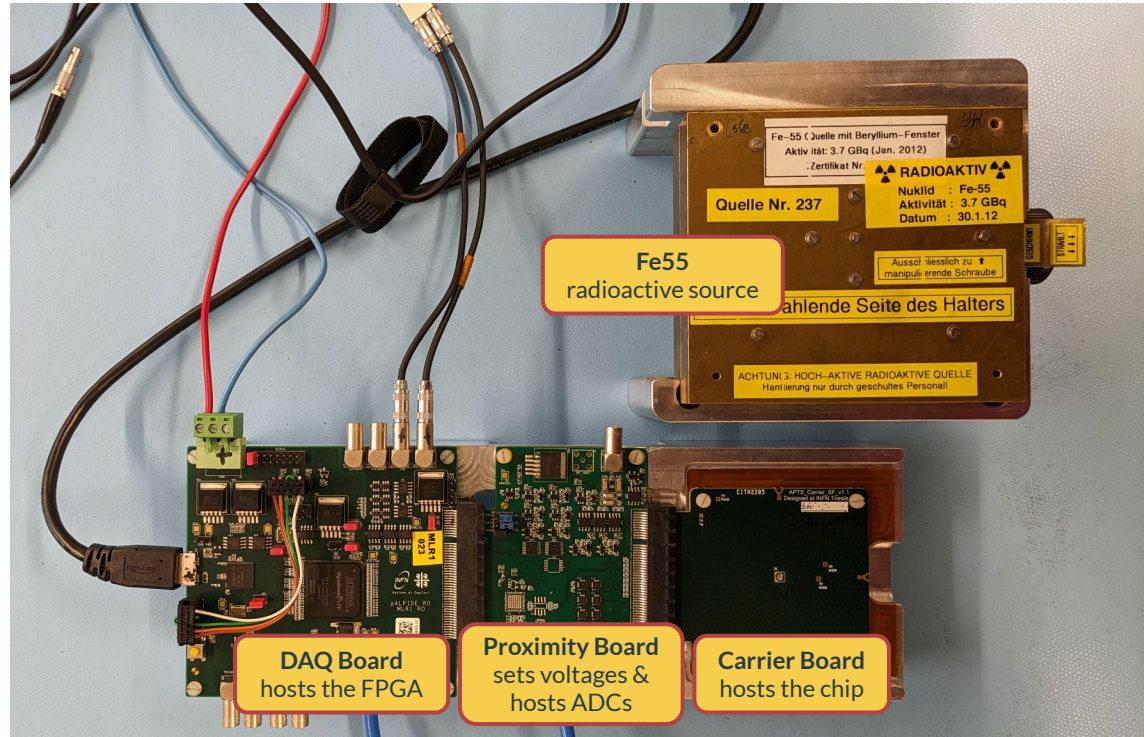
Measurement Setups

The measurement of the **Fe55 spectrum** is used to **calibrate** the sensor readout to the collected charge at different **bias voltages**.

Water cooling used to set a **standard temperature** during tests (16°-20°C).

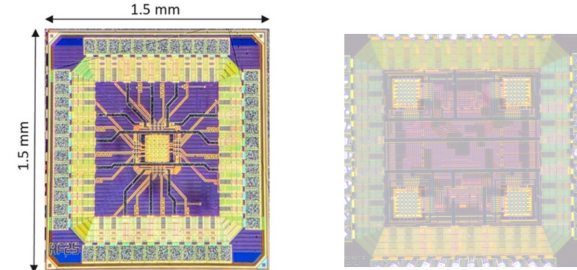
- **MLR1 DAQ Board** → hosts the **FPGA**
- **APTS Proximity Board** → sets voltages and hosts **ADCs** for readout
- **Carrier Board** → hosts the chip

Using 210 MBq **Fe55 Source**

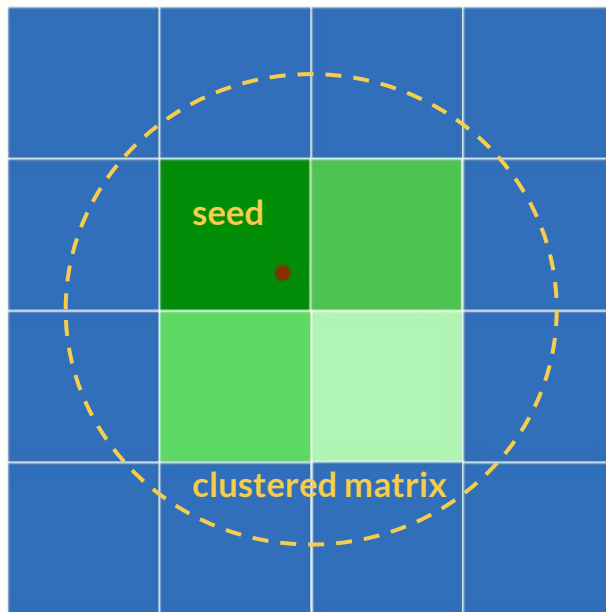




Clustering and Charge Sharing



● incident charged particle



Seed

Pixel with the highest collected charge passing a threshold

Clustered matrix

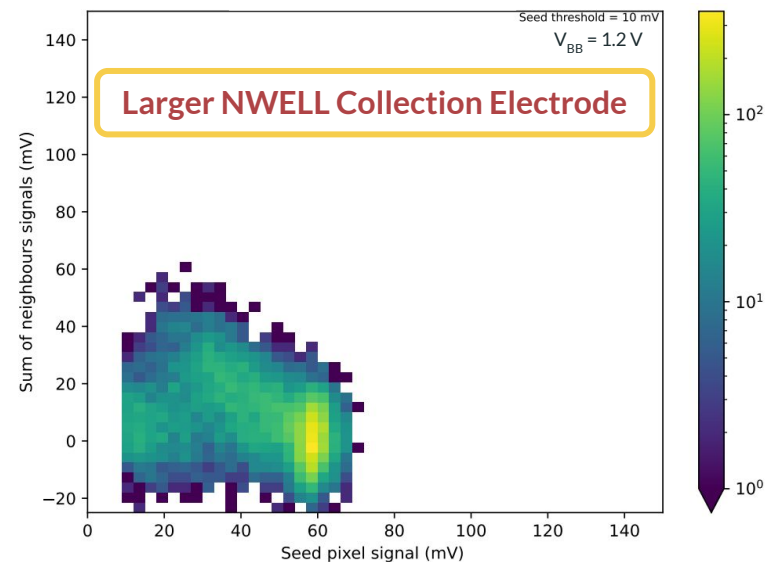
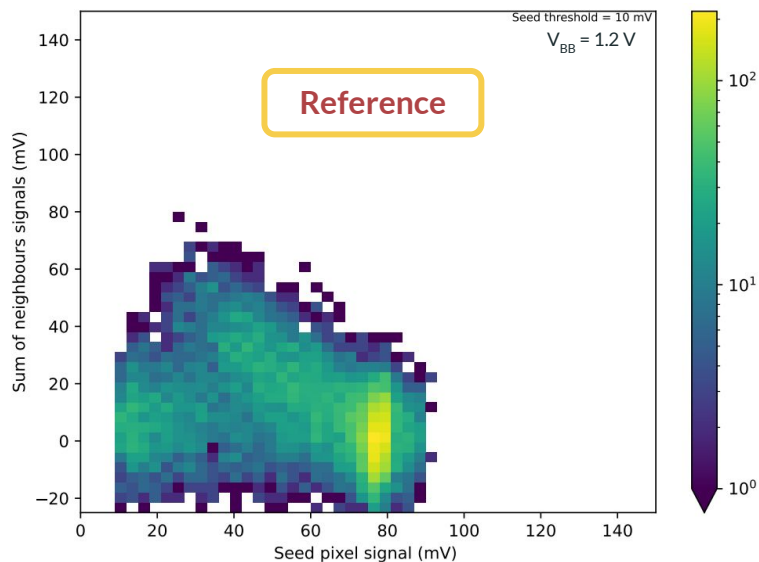
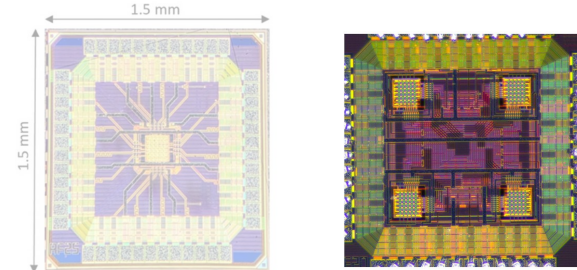
Set of seed and neighbouring pixels collecting charge greater than a threshold

Pro: improved spatial resolution

Con: worse efficiency at higher thresholds



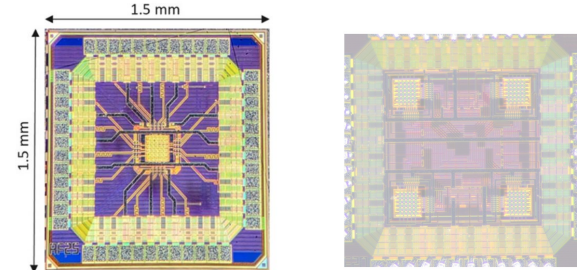
Clustering and Charge Sharing (APTS)



- A larger collection electrode results in most of the charge getting collected by the seed pixel and the charge sharing with the neighbouring pixels is minimal



Charge Collection (APTS)

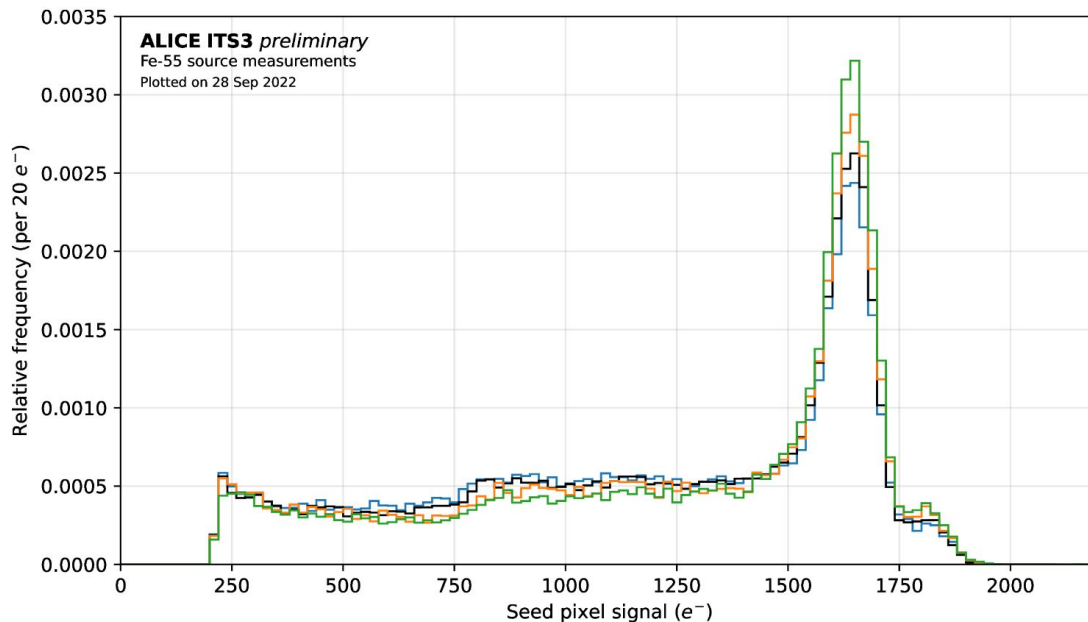


The entire generated charge is collected pointing to the near-full depletion of the sensitive layer.

All pitches/geometries show similar results indicating efficient charge collection.

Allows to choose for the optimal pitch for the final sensor.

Sensor geometry with higher capacitance leads to lower signal in mV.



APTS SF
type: modified with gap split: 4
 $V_{sub} = V_{pwell} = -1.2 V$
 $I_{reset} = 100 \mu A$
 $I_{biasn} = 5 \mu A$
 $I_{biasp} = 0.5 \mu A$
 $I_{bias4} = 150 \mu A$
 $I_{bias3} = 200 \mu A$
 $V_{reset} = 500 mV$

□ pitch = 10 μm
□ pitch = 15 μm
□ pitch = 20 μm
□ pitch = 25 μm

Chips:
 - AF10P_W22B25
 - AF15P_W22B2
 - AF20P_W22B6
 - AF25P_W22B7



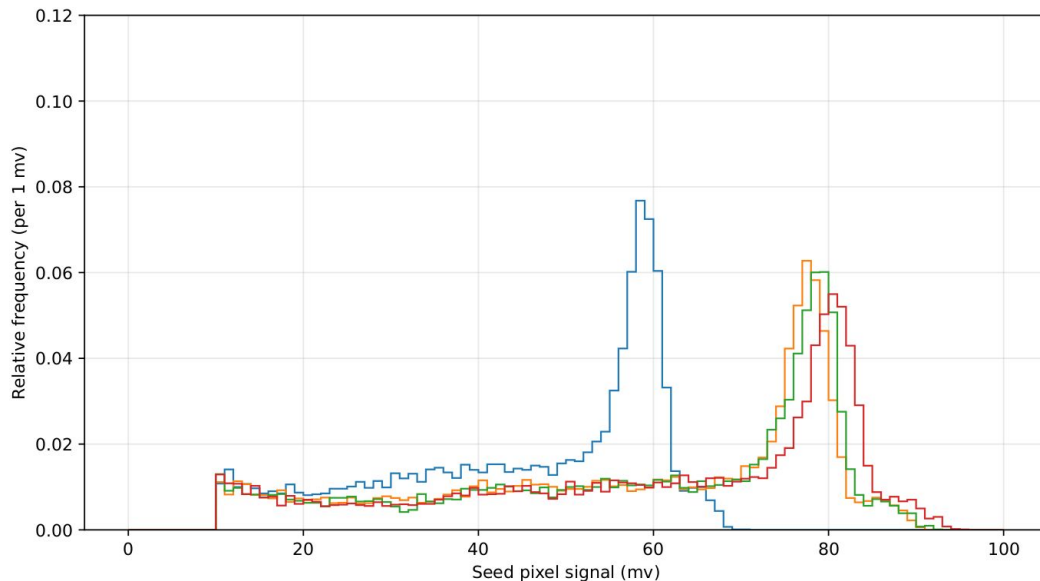
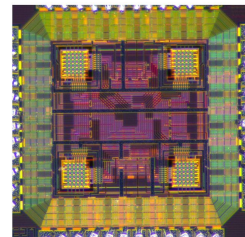
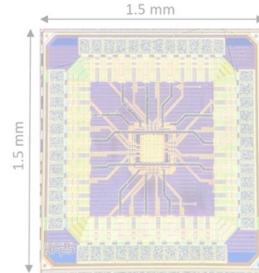
Charge Collection (APTS)

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All pitches/geometries show similar results indicating efficient charge collection.

Allows to choose for the optimal pitch for the final sensor.

Sensor geometry with higher capacitance leads to lower signal in mV.



ALICE ITS3 WIP

Fe55 source measurements
Plotted on 06 Jul 2023

APTS SF

pitch: 20 μm
 type: Multiplexer
 split: 4
 $V_{sub} = V_{pwell} = -1.2\text{V}$
 $I_{reset} = 100\text{ pA}$
 $I_{biasn} = 5\text{ }\mu\text{A}$
 $I_{biasp} = 0.5\text{ }\mu\text{A}$
 $I_{bias4} = 150\text{ }\mu\text{A}$
 $I_{bias3} = 200\text{ }\mu\text{A}$
 $V_{reset} = 500\text{ mV}$

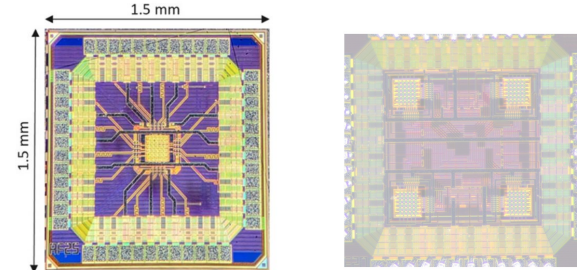
— Larger nwell collection electrode
— Reference
— Finger-shape pwell enclosure
— Smaller pwell enclosure

China

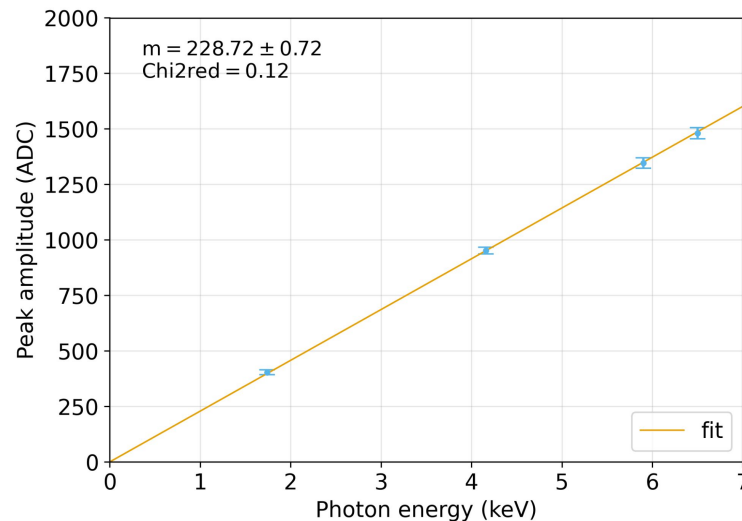
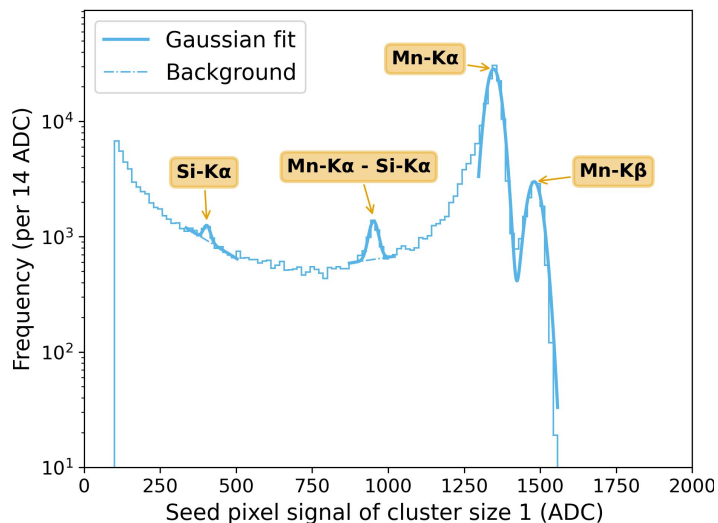
Expect **better radiation tolerance** in sensors with **larger collection electrode**



Energy Calibration and Linearity of Pixel Response (APTS)



- Only **central 4 pixels** considered to avoid edge effects.
- **Mean** of the most prominent **Mn-K α** peak used to convert **ADC units into e $^-$** .
- Demonstrated the **linearity of energy calibration**.





Testing Small-Scale Sensors

With Hadron Testbeams



Measurement Setups

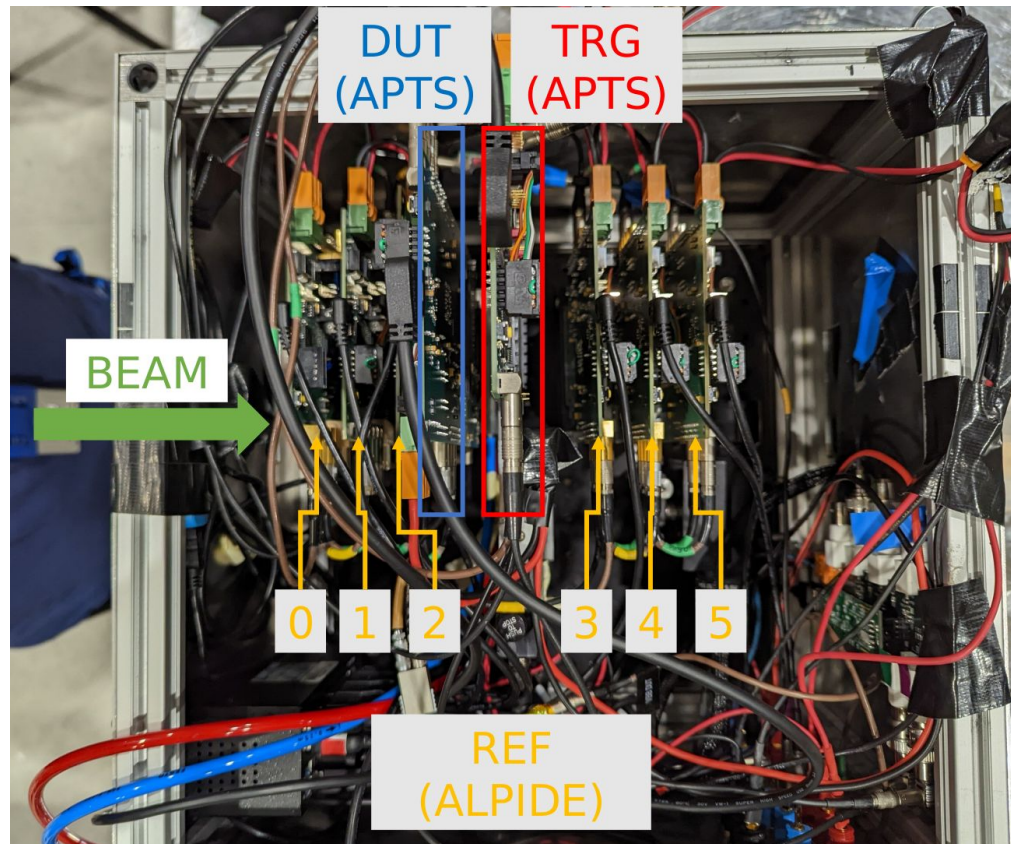
1 DUT at a time at the temperature of 16°C measured very close to the sensor

6 ALPIDEs (ITS2) as reference planes

Trigger:

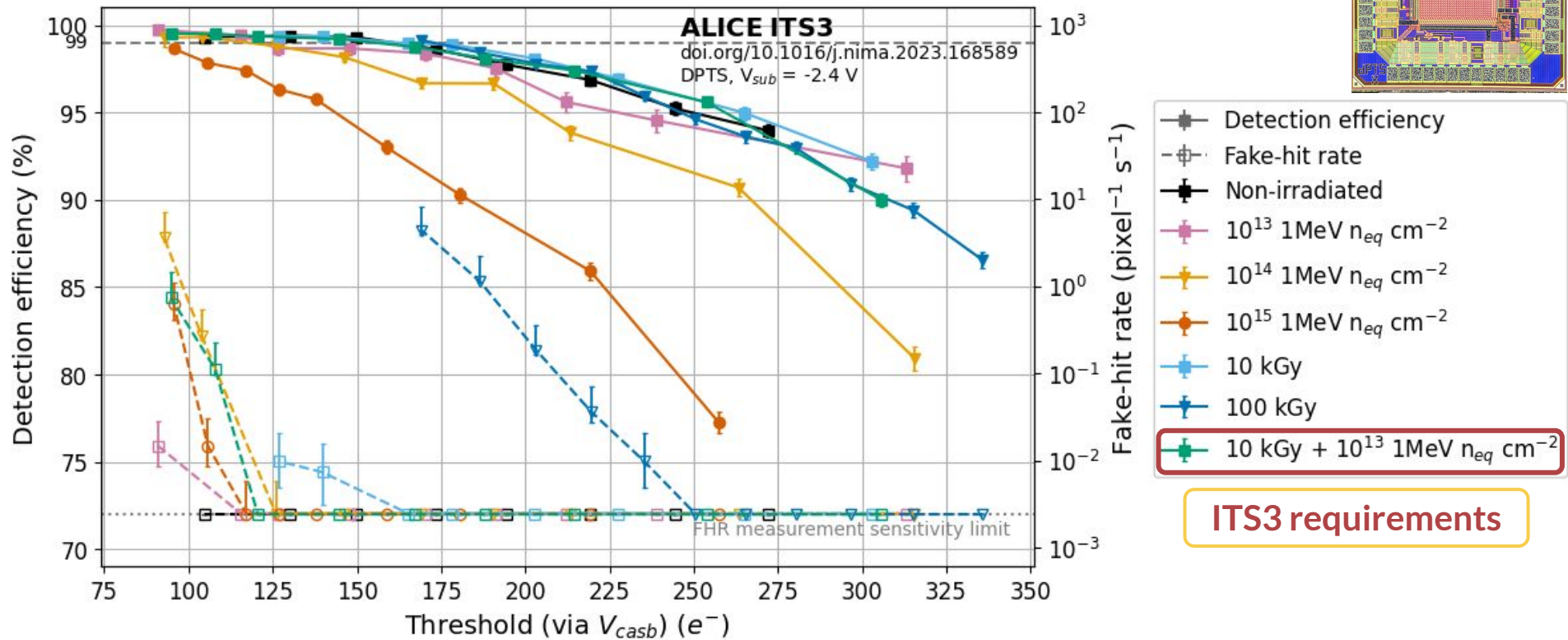
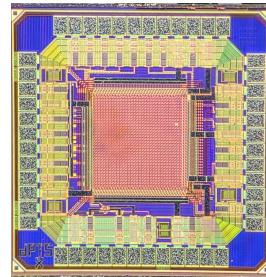
- **scintillator** to align the beam to the telescope
- **$25\mu\text{m}$** pitch APTS-SF sensor at bias voltage of **-1.2V** (near-full depletion) for **APTS**; larger area than all DUTs
- **$15\mu\text{m}$** pitch DPTS at **-1.2V** for **DPTS/CE-65**

Beam: **120 GeV hadrons** at SPS, **10 GeV hadrons** at PS, and **$0.8\text{-}5\text{ GeV}$ electrons** at DESY.



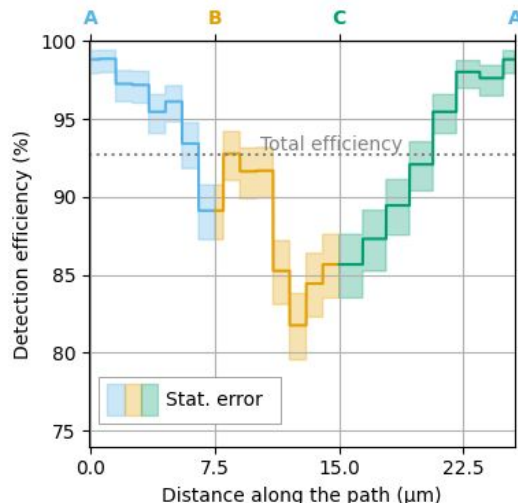
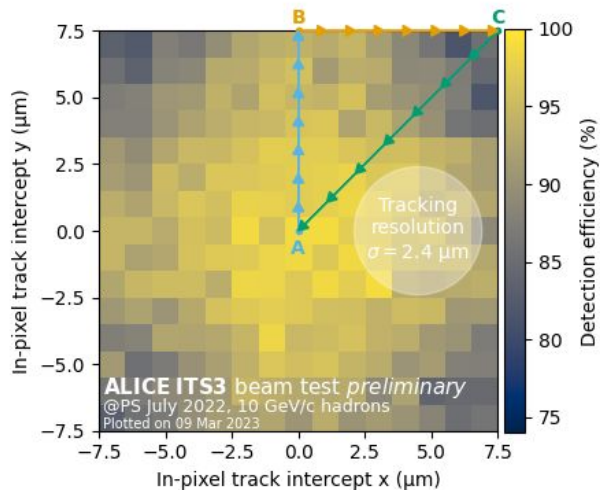
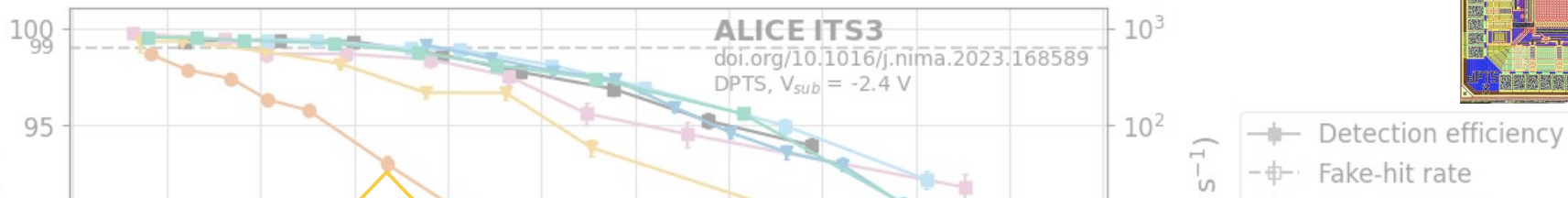
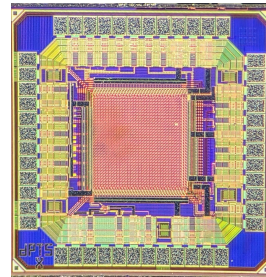


Detection Efficiency (DPTS)





Detection Efficiency (DPTS)

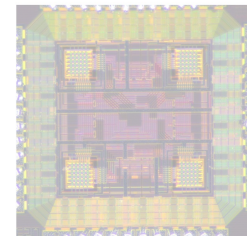
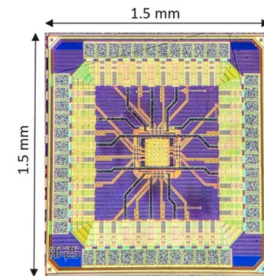
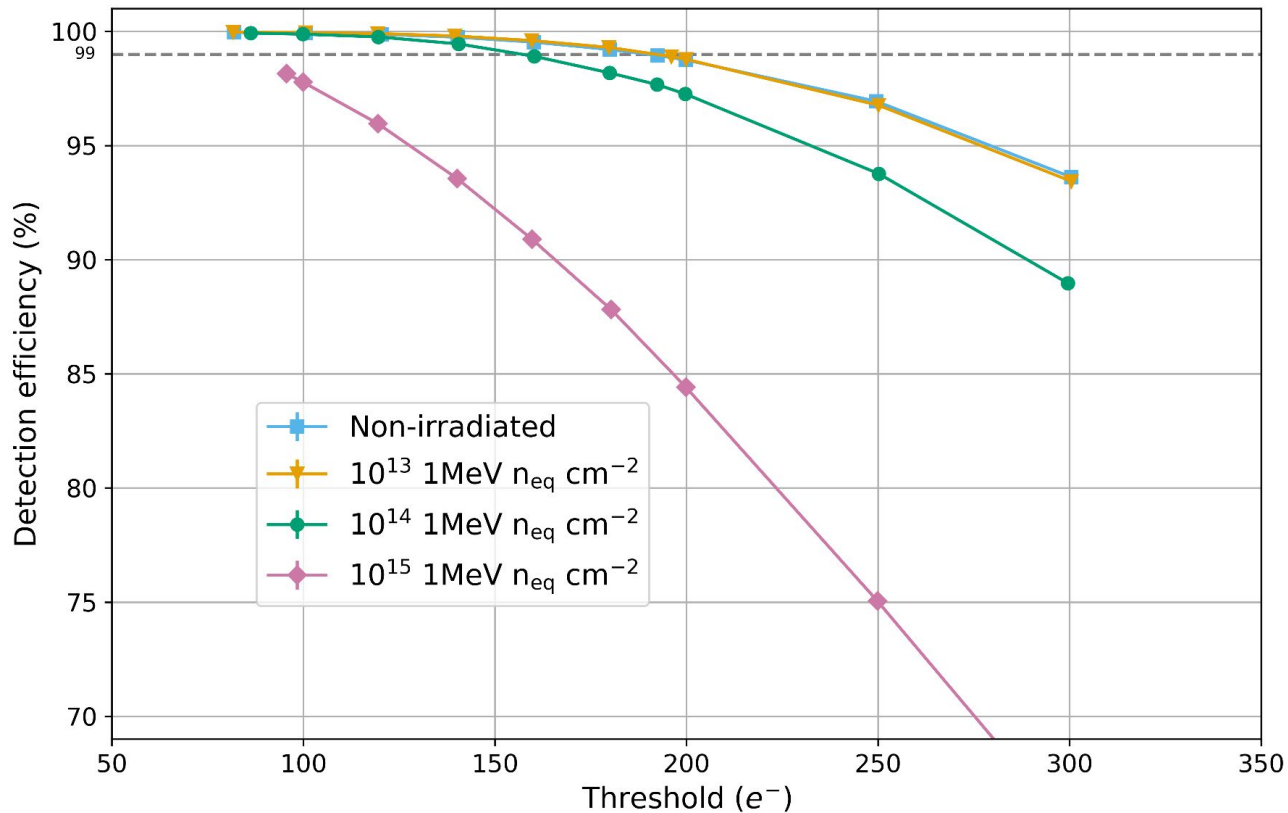


$\text{MeV } n_{eq} \text{ cm}^{-2}$

ments



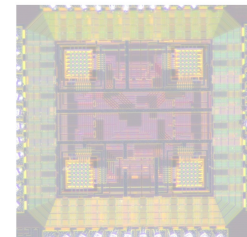
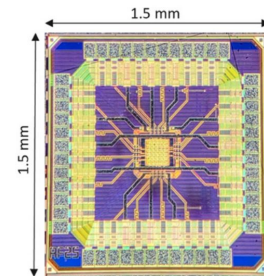
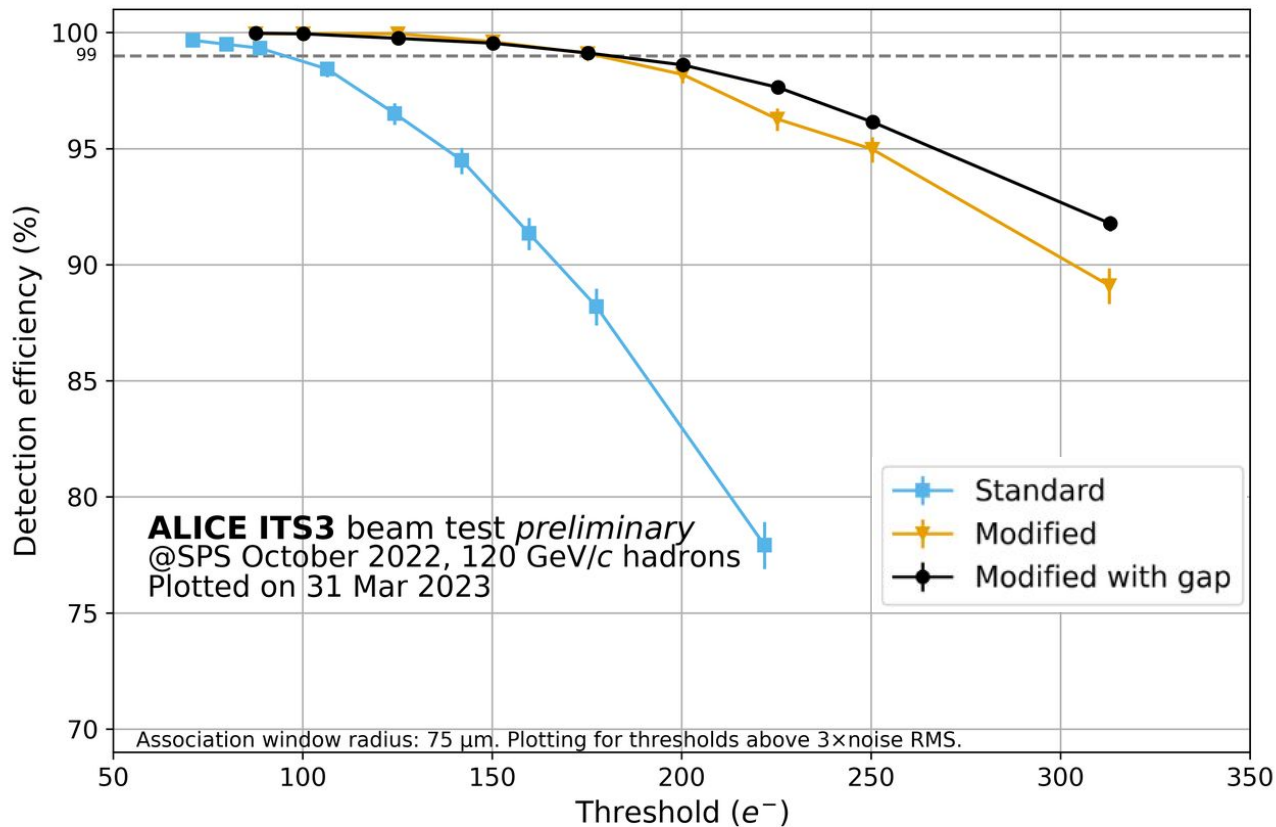
Detection Efficiency (APTS)



over 99% efficiency after
1e14 NIEL irradiation



Detection Efficiency (APTS)

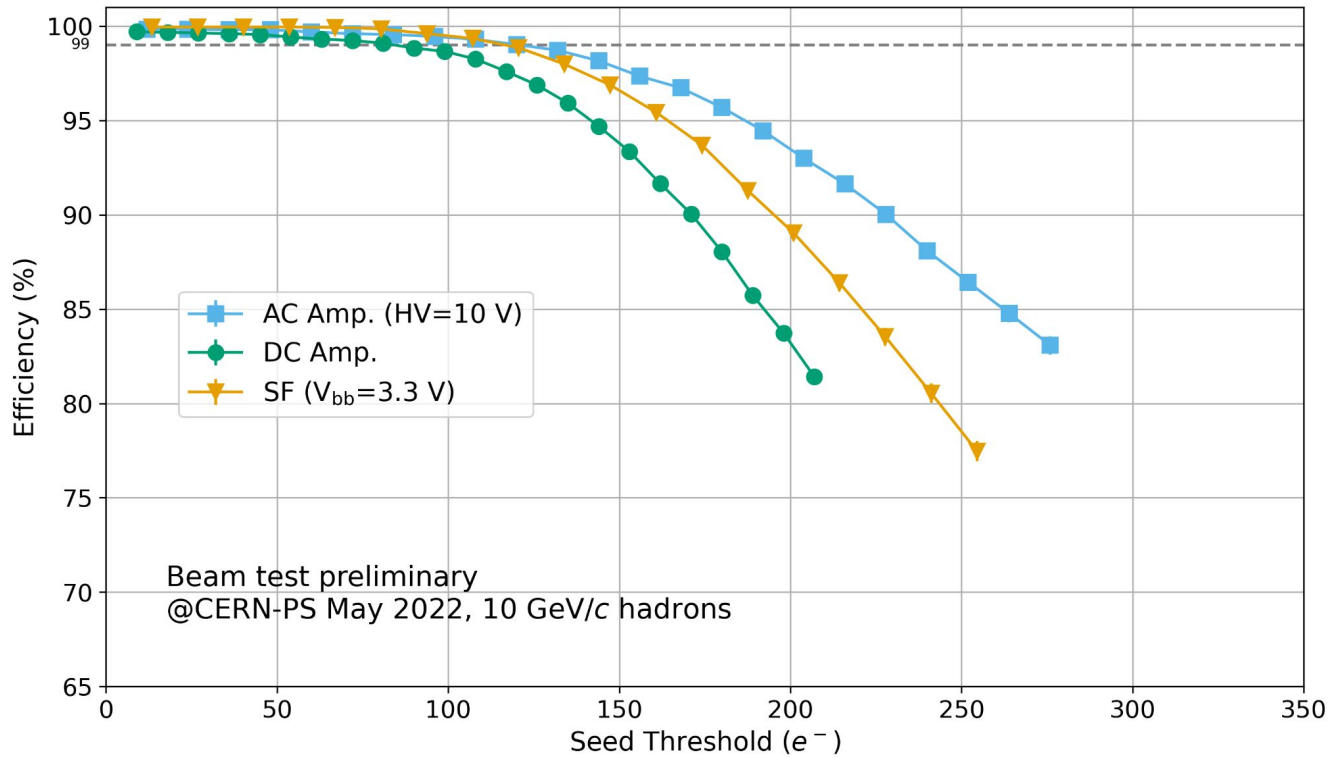
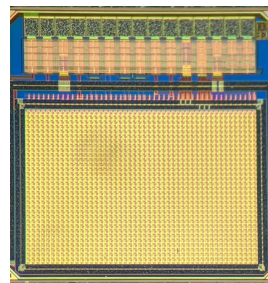


Process **modification** drastically **increases the range of operation** over 99% efficiency

Charge sharing causes efficiency to drop at higher threshold for the **standard** process



Detection Efficiency (CE-65)



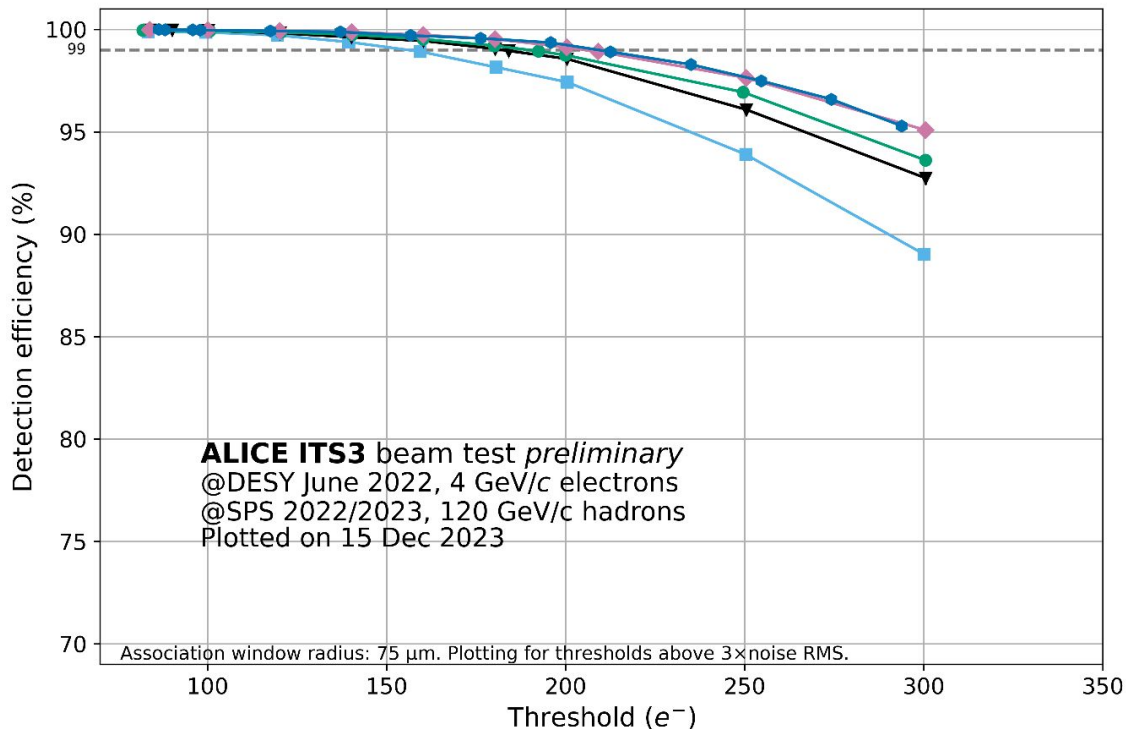
AC-coupled high voltage provides **full depletion**

DC-coupled variant only reaches **partial depletion**

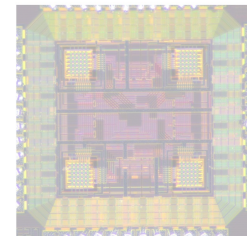
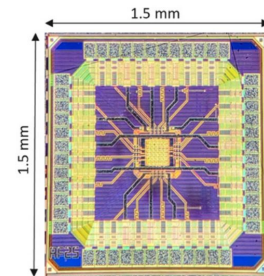
Depletion of the **SF** variant depends on **bias voltage**



Detection Efficiency (APTS)



APTS SF
 type: modified with gap
 split: 4
 Non-irradiated
 $I_{\text{reset}} = 100 \text{ pA}$
 $I_{\text{biasn}} = 5 \text{ }\mu\text{A}$
 $I_{\text{biasp}} = 0.5 \text{ }\mu\text{A}$
 $I_{\text{bias4}} = 150 \text{ }\mu\text{A}$
 $I_{\text{bias3}} = 200 \text{ }\mu\text{A}$
 $V_{\text{reset}} = 500 \text{ mV}$
 $V_{\text{pwell}} = V_{\text{sub}} = -1.2 \text{ V}$
 $T = 15 \text{ }^\circ\text{C}$

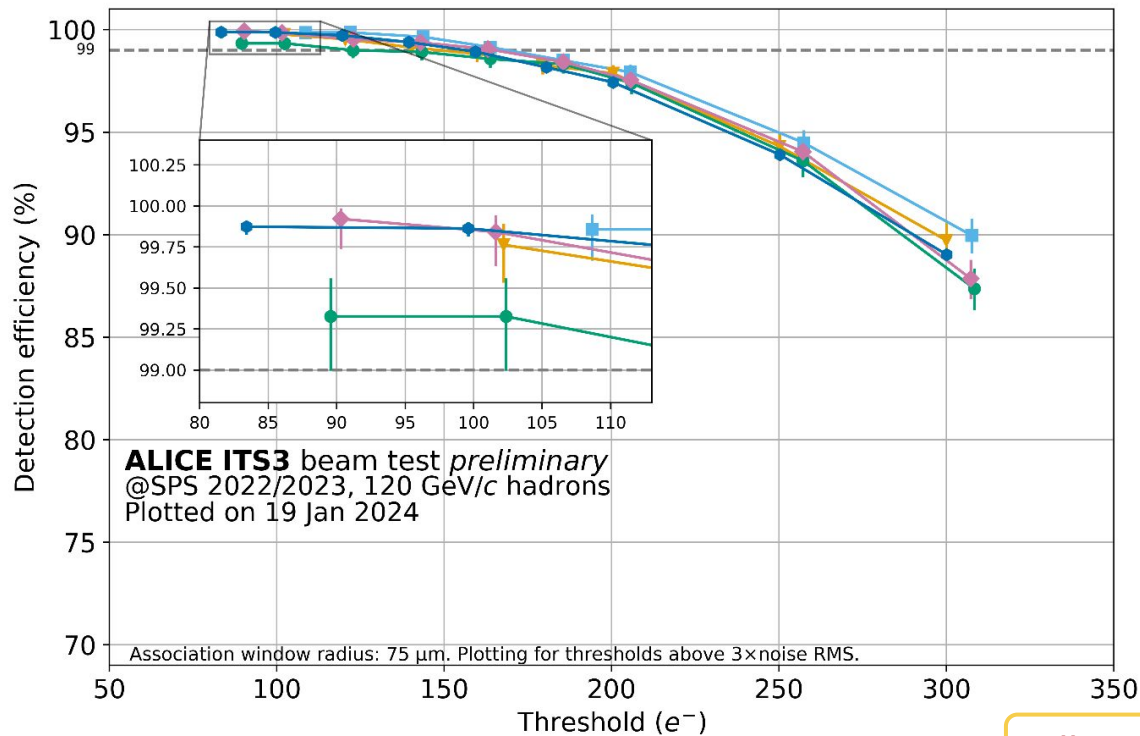


- Pitch = 10 μm
- Pitch = 15 μm
- Pitch = 20 μm
- Pitch = 25 μm
- Pitch = 25 μm - Caribou

over 99% efficiency for all pitches

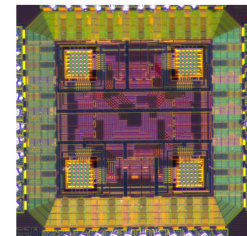
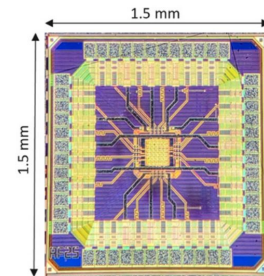


Detection Efficiency (APTS)



ALICE ITS3 beam test *preliminary*
 @SPS 2022/2023, 120 GeV/c hadrons
 Plotted on 19 Jan 2024

APTS SF
 type: modified with gap
 pitch: 10 μm
 split: 4
 Irradiation: None
 $I_{\text{reset}} = 100 \text{ pA}$
 $I_{\text{biasn}} = 5 \text{ }\mu\text{A}$
 $I_{\text{biasp}} = 0.5 \text{ }\mu\text{A}$
 $I_{\text{bias4}} = 150 \text{ }\mu\text{A}$
 $I_{\text{bias3}} = 200 \text{ }\mu\text{A}$
 $V_{\text{reset}} = 500 \text{ mV}$
 $V_{\text{pwell}} = V_{\text{sub}} = -1.2 \text{ V}$
 $T = 14^\circ\text{C}$

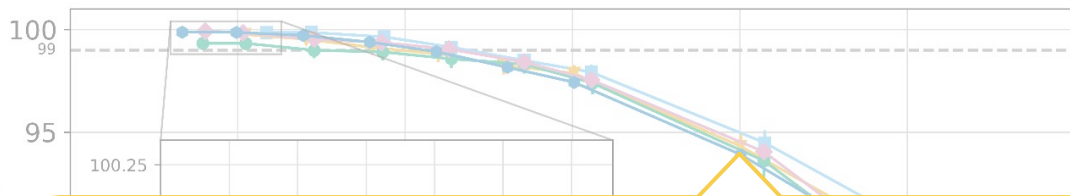


- Larger N WELL collection electrode
- Reference
- Finger-shaped PWELL enclosure
- Smaller PWELL enclosure
- P-type

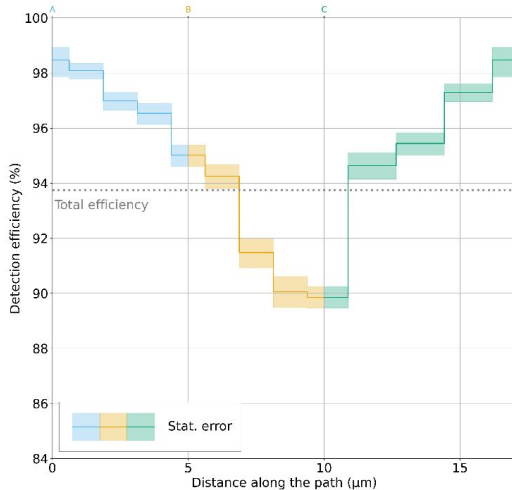
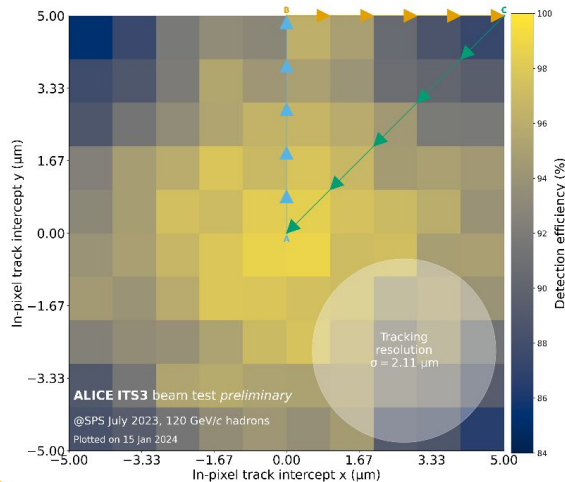
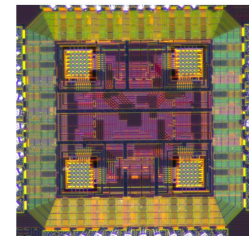
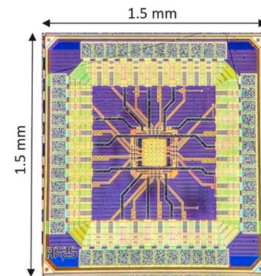
All geometries operable over 99% efficiency



Detection Efficiency (APTS)



APTS SF
 type: modified with gap
 pitch: 10 μm
 split: 4
 Irradiation: None
 $I_{\text{reset}} = 100 \text{ pA}$
 $I_{\text{biasn}} = 5 \text{ }\mu\text{A}$
 $I_{\text{biasp}} = 0.5 \text{ }\mu\text{A}$



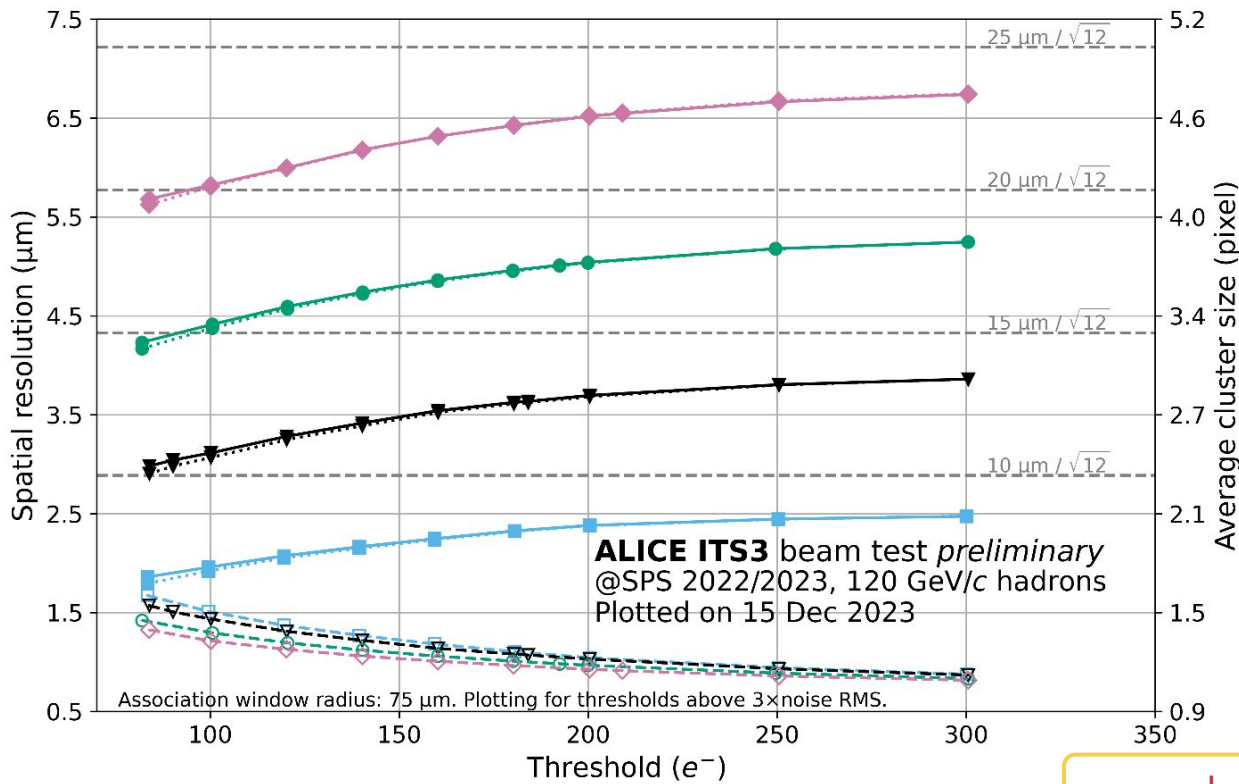
APTS SF
 type: modified with gap
 pitch: 10 μm
 split: 4
 Variant: Reference
 Irradiation: None
 Threshold = 250 e^-
 $I_{\text{reset}} = 100 \text{ pA}$
 $I_{\text{biasn}} = 5 \text{ }\mu\text{A}$
 $I_{\text{biasp}} = 0.5 \text{ }\mu\text{A}$
 $I_{\text{bias4}} = 150 \text{ }\mu\text{A}$
 $I_{\text{bias3}} = 200 \text{ }\mu\text{A}$
 $V_{\text{reset}} = 500 \text{ mV}$
 $V_{\text{pwell}} = V_{\text{sub}} = -1.2 \text{ V}$
 $T = 14^\circ\text{C}$

collection electrode
 WELL enclosure
 enclosure

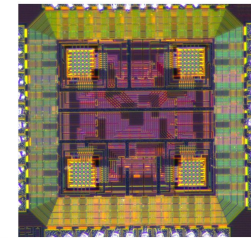
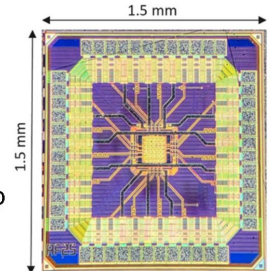
All geometries operable over 99% efficiency



Spatial Resolution (APTS)



APTS SF
 type: modified with gap
 split: 4
 Non-irradiated
 $I_{reset} = 100 \text{ pA}$
 $I_{biasn} = 5 \text{ }\mu\text{A}$
 $I_{biasp} = 0.5 \text{ }\mu\text{A}$
 $I_{bias4} = 150 \text{ }\mu\text{A}$
 $I_{bias3} = 200 \text{ }\mu\text{A}$
 $V_{reset} = 500 \text{ mV}$
 $V_{pwell} = V_{sub} = -1.2 \text{ V}$
 $T = 15 \text{ }^\circ\text{C}$



- ◆— Hit/no-hit spatial resolution
- ...◆... Analogue spatial resolution
- ◆- Average cluster size
- ◆— Pitch = 10 µm
- ◆— Pitch = 15 µm
- ◆— Pitch = 20 µm
- ◆— Pitch = 25 µm

more charge sharing ⇨ improved resolution



Summary & Outlook



ITS2 (now)

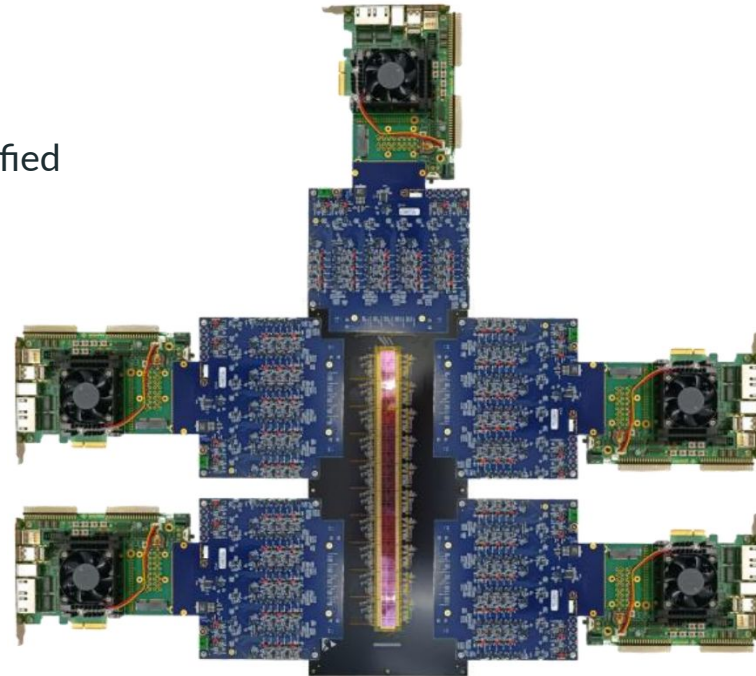
- 12.5 GPixel tracker based on the ALPIDE chip (180 nm technology MAPS)
- Stable, >99% functional

ITS3 (LS3)

- Bent MAPS demonstrated in testbeam, 65 nm process qualified
- Testing of stitched design started
- Assembly of wafer-scale sensors defined
- TDR now with LHCC

ALICE R&D on MAPS

- ALICE 3 with large-scale integration; 60 m² outer tracker
- Current and future ALICE detectors with large operational margins
- Symbiosis with the lepton collider community
- A good starting point for FCC-ee vertex detector R&D





So long,

and **thanks** for all the fish

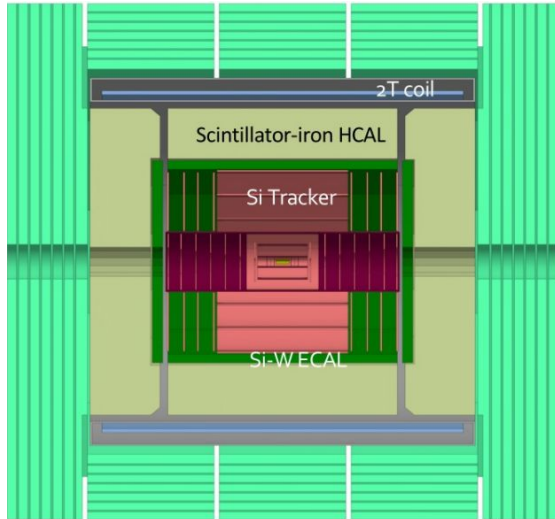


Back-up

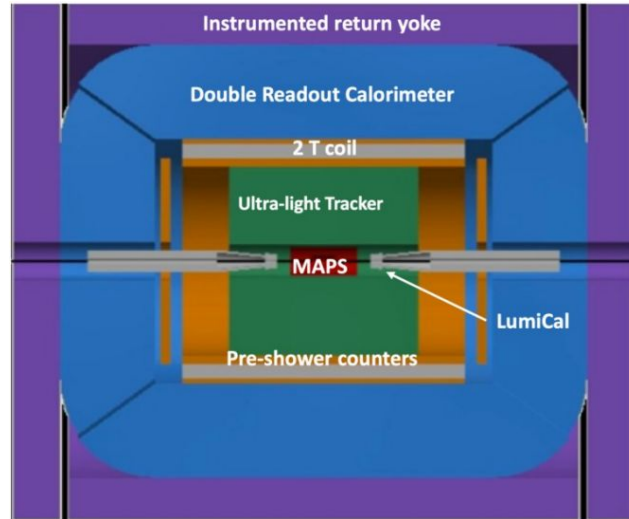


FCC-ee Detector Concepts

Three detector concepts are being studied.



CLD



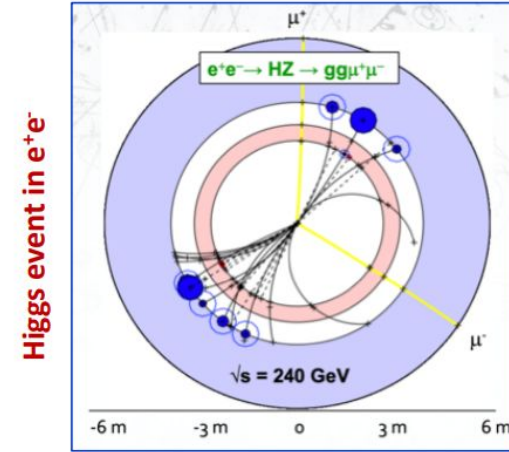
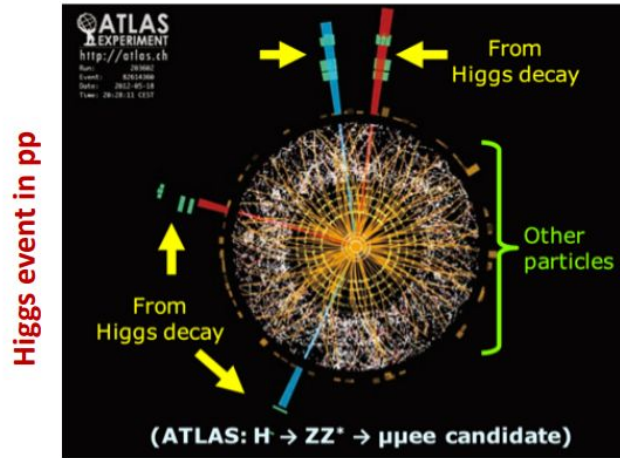
IDEA



Allegro



Prelude: pp vs. e⁺e⁻



pp: look for striking signal in large background

- High rates of QCD backgrounds
 - Complex triggering schemes
 - High levels of radiation
- High cross-sections for coloured states
- High-energy circular pp colliders feasible
 - Large mass reach \rightarrow direct exploration
- $S/B \approx 10^{-10}$ before trigger; $S/B \approx 0.1$ after trigger

e⁺e⁻: detect everything; measure precisely

- Clean experimental environment
 - Trigger-less readout
 - Low radiation levels
- Superior sensitivity for electro-weak states
- Limited direct mass reach
- $S/B \approx 1 \rightarrow$ precision measurement
 - Exploration via precision



FCC-ee Physics Programme

"Higgs Factory" Programme

- At two energies, 240 and 365 GeV, collect in total
 - 1.2M HZ events and 75k WW \rightarrow H events
- Higgs couplings to fermions and bosons
- Higgs self-coupling (2-4 σ) via loop diagrams
- Unique possibility: measure electron coupling in s-channel production $e^+e^- \rightarrow H$ @ $\sqrt{s} = 125$ GeV

Ultra Precise EW Programme & QCD

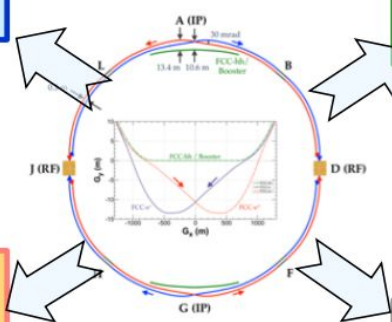
- Measurement of EW parameters with factor ~ 300 improvement in *statistical* precision wrt current WA
- 5×10^{12} Z and 10^8 WW
 - $m_Z, \Gamma_Z, \Gamma_{inv}, \sin^2\theta_W^{eff}, R_\ell^Z, R_b, \alpha_s, m_W, \Gamma_W \dots$
 - 10^6 tt
 - $m_{top}, \Gamma_{top},$ EW couplings
- Indirect sensitivity to new phys. up to $\Lambda=70$ TeV scale

Heavy Flavour Programme

- Enormous statistics: 10^{12} bb, cc; 1.7×10^{11} $\tau\tau$
- Extremely clean environment, favourable kinematic conditions (boost) from Z decays
- CKM matrix, CP measurements, "flavour anomaly" studies, e.g. $b \rightarrow s\tau\tau$, rare decays, CLFV searches, lepton universality, PNMS matrix unitarity

Feebly Coupled Particles - LLPs

- Intensity frontier: Opportunity to directly observe new feebly interacting particles with masses below m_Z :
- Axion-like particles, dark photons, Heavy Neutral Leptons
 - Signatures: long lifetimes – LLPs





FCC-ee Detector Requirements

"Higgs Factory" Programme

- Momentum resolution at $p_T \sim 50$ GeV of $\sigma_{p_T}/p_T \approx 10^{-3}$ commensurate with beam energy spread
- Jet energy resolution of 30%/VE in multi-jet environment for Z/W separation
- Superior impact parameter resolution for c, b tagging

Ultra Precise EW Programme & QCD

- Absolute normalisation (luminosity) to 10^{-4}
- Relative normalisation (e.g. Γ_{had}/Γ_ℓ) to 10^{-5}
- Momentum resolution "as good as we can get it"
 - Multiple scattering limited
- Track angular resolution < 0.1 mrad (BES from $\mu\mu$)
- Stability of B-field to 10^{-6} : stability of v_s meast.

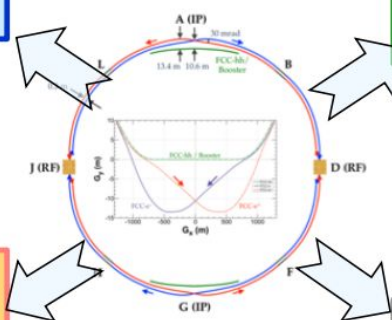
Heavy Flavour Programme

- Superior impact parameter resolution: secondary vertices, tagging, identification, life-time measts.
- ECAL resolution at the few %/VE level for inv. mass of final states with π^0 s or γ s
- Excellent π^0/γ separation and measurement for tau physics
- PID: K/ π separation over wide momentum range for b and τ physics

Feebly Coupled Particles - LLPs

Benchmark signature: $Z \rightarrow \nu N$, with N decaying late

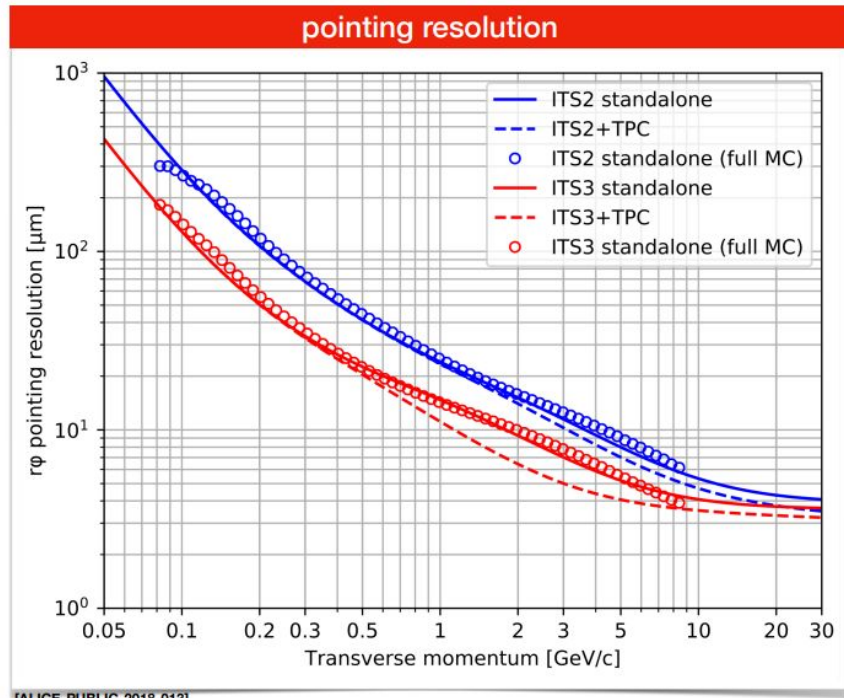
- Sensitivity to far detached vertices (mm \rightarrow m)
 - Tracking: more layers, continous tracking
 - Calorimetry: granularity, tracking capability
- Large decay lengths \Rightarrow extended detector volume
- Precise timing for velocity (mass) estimate
- Hermeticity





ALICE ITS3

Performance improvement

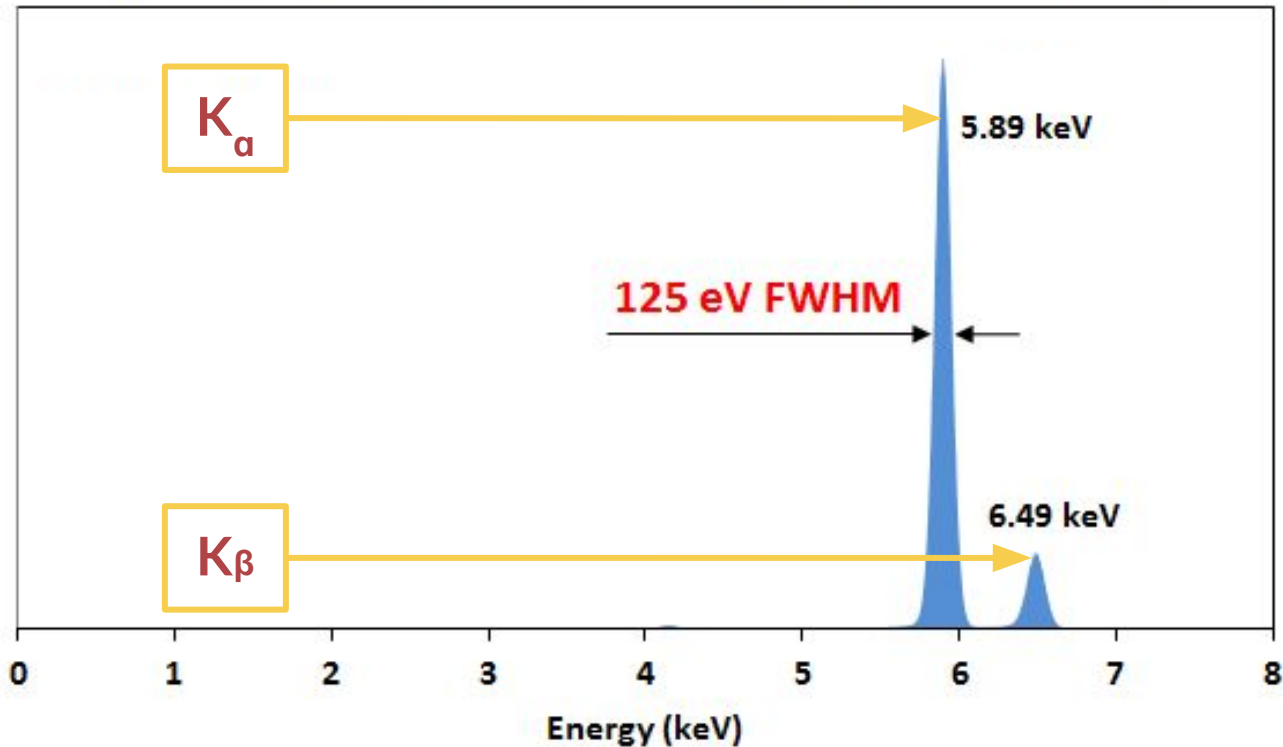


improvement of factor 2 over all momenta

- ▶ Improvement of pointing resolution by:
 - drastic reduction of **material budget** ($0.3 \rightarrow 0.05\%$ X_0/layer)
 - being **closer** to the interaction point ($24 \rightarrow 18$ mm)
 - thinner and smaller **beam pipe** ($700 \rightarrow 500$ μm ; $18 \rightarrow 16$ mm)
- ▶ Directly boosts the ALICE core physics program that is largely based on:
 - low momenta
 - secondary vertex reconstruction
- ▶ E.g. Λ_c S/B improves by factor 10, significance by factor 4



Fe55 Spectrum



The measurement of the Fe55 spectrum is used to calibrate the sensor readout to the collected charge

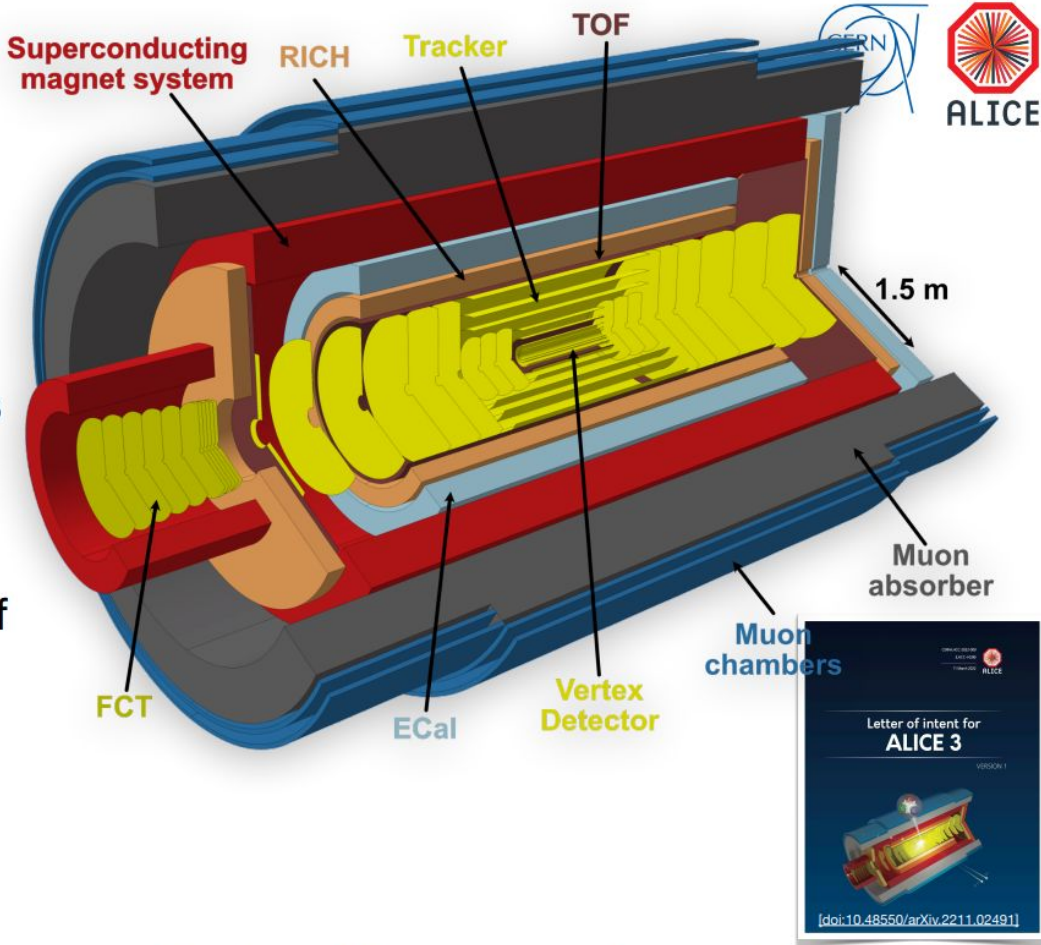
- Number of electrons generated by K_α : 1640
- Number of electrons generated by K_β : 1800



ALICE 3

LHC LS4 2033/34

- ▶ ALICE 3 is centred around a 60 m² MAPS tracker
 - innermost layers will be based on wafer-scale Silicon sensors “iris tracker”, similar to ITS3 (but in vacuum)
 - outer tracker will be based on modules like ITS2 (but order of magnitude larger)
- ▶ *This is the next big and concrete step for this technology*

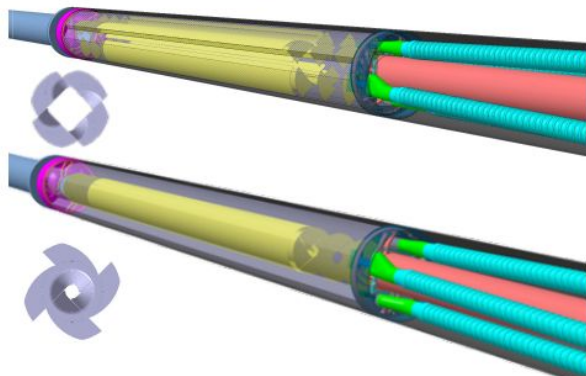
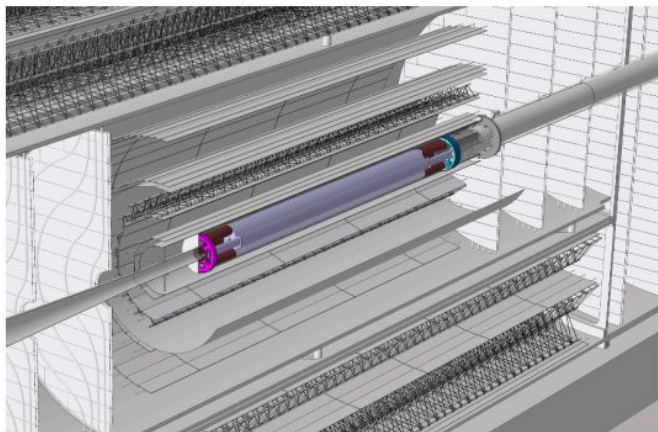


Magnus Mager (CERN) | Si detector development for ALICE ITS3 and ALICE 3 | FCC week, London | 08.06.2023 | 31



ALICE 3

vertex detector



- ▶ Based on **wafer-scale, ultra-thin, curved MAPS**
 - radial distance from interaction point: **5 mm** (inside beampipe, retractable configuration)
 - unprecedented spatial resolution: $\approx 2.5 \mu\text{m}$
 - ... and material budget: $\approx 0.1\% X_0/\text{layer}$
 - at radiation levels of: $\approx 10^{16} \text{ 1MeV } n_{\text{eq}}/\text{cm}^2 + 300 \text{ Mrad}$
 - and hit rates up to: **94 MHz/cm²**
- ▶ Unprecedented performance figures
 - **largely leverages on the ITS3 developments**
 - pushes improvements on a number of fronts